

ROKA

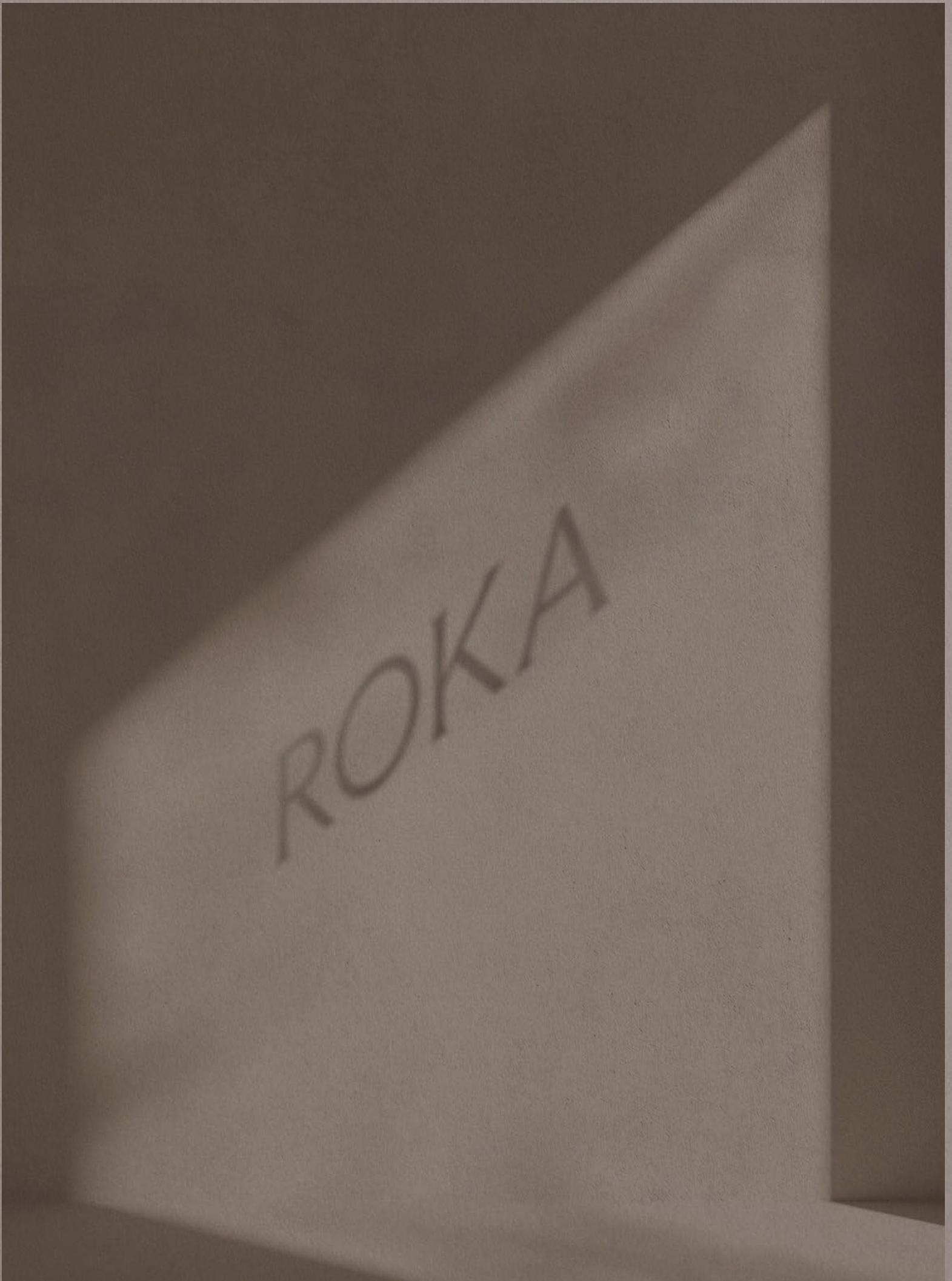
Steel

Steel

Steel

Steel

Steel



INDEX

ROKA VISION

ABOUT COLLECTION

STEEL COLLECTION HIGHLIGHTS

INTERIOR INSPIRATIONS

Hinged doors	22
Slide doors	42
Fix panel	28
Sound-Proofed Doors	56
Fire-Rated Doors	62

EXTERIOR

DOOR PULLS & HANDLES

GLASSES

FINISHES AND APPLICATIONS

THE ART OF DOORS THAT TELL YOUR STORY



ROKA is an expert in transforming doors into unique elements of a space that fully reflect the personality of their owners. Our philosophy, based on fundamental principles, constantly guides our work and influences every project. These values, essential to our brand, shape our present and our future, allowing us to create products that are not only aesthetically pleasing, but also inspiring, perfectly meeting the individual needs of our customers.

HERITAGE MASTERY

Our creations are a tribute to the history and symbolism they have carried for centuries. Respecting their traditional role in architecture, we aim to give them a new artistic expression, creating personalized pieces that tell their stories. Combining years of manufacturing experience with a passion for fine craftsmanship, our team, supported by innovative technology, creates products that harmoniously combine precise workmanship with modern solutions. Each piece becomes both a functional statement and a personal manifesto in space.

VISIONARY BOLDNESS

At ROKA, visionary audacity drives us to reclaim the art of creating entrances. Since the beginning of our mission, our goal has been to create the finest doors in the world. We do not shy away from challenges, from innovative finishes to materials that once proudly adorned entrances. Each project is a bold challenge to new possibilities, combining sophisticated design with innovative technology, resulting in elements that inspire bold self-expression and tell stories that break design barriers.

TIMELESS INNOVATION

With cutting-edge technologies, such as advanced security systems and superior insulation, our doors combine style with convenience and adapt to the demands of modern living. For us, timeless innovation is the harmonious combination of classic aesthetics with innovative engineering solutions that redefine the traditional perception of doors. The solutions introduced make each piece functional and adaptable to the changing needs of users. For us, timeless innovation is the ability to combine enduring values with modernity, providing security and inspiring future generations.

UNCOMPROMISING CRAFTSMANSHIP

Passion and precision are embedded in ROKA's DNA. Each door is created through a carefully considered process in which the selection of materials and details reflect a relentless pursuit of perfection. From design to fabrication, handcrafted precision at every stage of production ensures exceptional quality. Modern design blends harmoniously with classic craftsmanship to create eye-catching pieces that express personality. At ROKA, every detail matters, creating doors that become the heart of just any entrance.

SUSTAINABILITY REDEFINED

At ROKA, aesthetics and responsibility blend harmoniously to create a conscious approach to design. Each product is the result of combining modern solutions with environmental awareness and minimizing our carbon footprint. Our doors offer not only functionality and style, but also concern for the future of the planet, creating a new quality of relationship between beauty and care for the environment.





STEEL THAT THINKS ABOUT THE FUTURE
BEAUTY THAT DOESN'T STOP AT FORM

In a world where design is increasingly measured by responsibility, steel proves to be an exceptional material. Durable, fully renewable, resistant to time and change. At ROKA, we see it not just as a raw material, but as

a conscious material that can serve not only the user, but also the environment. The Steel collection was created for those who want to choose wisely: aesthetically, functionally and with concern for the common good.

STEEL - A MATERIAL WITH A FUTURE

At ROKA, we see steel not just as a raw material, but as a conscious material - a carrier of durability, quality and responsibility. The Steel collection was created with a future in mind, where design goes hand in hand with environmental concerns. Each door is a thoughtful choice that combines aesthetics with action for a more sustainable world.

SUSTAINABLE LIFECYCLE

The steel we use to make our doors often comes from recycled sources - materials derived from the demolition of urban structures. This allows us to fit in with the idea of a circular economy. What has served once can serve again - in a new form, with a new function. When we design, we think about the entire lifecycle of a product: from sourcing raw materials to production to recyclability.

MINIMIZING WASTE, MAXIMIZING VALUE

The manufacturing process is based on precision and responsibility. We make sure that every piece of steel is used. What we don't use, we recycle. In this way, we minimize waste, and every design decision becomes part of a larger whole: an ecological value chain.

AESTHETICS WITH RESPONSIBILITY

We believe that beauty requires no compromise. Steel doors are an expression of harmony between form and function, between design and the environment. They are products that remain aesthetically pleasing and timeless, while being created in the spirit of responsible design.

ROKA - AN INFORMED CHOICE

Choosing a door is more than just an aesthetic decision. It is also a statement of values. By choosing the Steel collection, you become part of an idea in which durability, respect for the material and concern for the planet are as important as appearance.

A SPACE OF LIGHT, RELATIONSHIPS AND WELL-BEING



Every interior begins with light. It is what brings the space to life, sets the mood and becomes a natural source of good energy. A ray of sunlight filtering through the glass can transform an ordinary day - adding lightness, inspiring, bringing you closer.

The Steel collection was born out of the need to create interiors that are bright, open and conducive to relationships. Steel doors and walls with glass are more than a fixture - they are a tool for consciously designing a space where we feel comfortable with ourselves and others.

The biophilic trend - the need for contact with nature, light and other people - is increasingly present in modern construction and interior design. We want to live in spaces that connect, not isolate. We are looking for solutions that allow us to be together without sacrificing comfort or privacy. The glazing in the Steel collec-

tion allows light and energy to flow smoothly between rooms while maintaining a modern, minimalist character.

Transparency and openness are not just values today, they are real needs - especially in homes designed to promote intimacy and strengthen everyday relationships. Steel frames and glass panels bring more light, space and harmony to interiors. They allow for the natural integration of spaces and people, creating an environment that promotes well-being.

With a variety of glass options from clear to soft satin, you can adjust the level of privacy to suit your needs without sacrificing openness. It's a solution for those who appreciate modern aesthetics, but also understand that a beautiful interior is one in which you simply live well. Together.



Konrad, glass doors and walls have become very popular in recent years. Where do you think this interest comes from?

Konrad Motyka: It's the result of a growing need to create bright, open and harmonious spaces. Glass allows you to maintain eye contact, lets in natural light and at the same time gently divides the space without completely closing it off. This is a very contemporary approach to design - not only aesthetically, but also functionally.

The Steel collection is not just about individual doors or walls, is it?

KM: Exactly. What distinguishes the Steel collection is that it is a complete architectural system. Interior doors, exterior doors, partitions and even windows - everything has been designed so that you can freely combine these elements into a coherent whole. This offers enormous possibilities in terms of both aesthetics and functionality. You can create very individual room layouts - it all depends on the needs of the investor and the vision of the architect.

What does this system offer the architect? Is there room for customization?

KM: Absolutely. The Steel collection offers a very wide field for design interpretation - from the choice of dimensions and glazing layout to the shape and placement of the muntins. For an architect, this is a great advantage because you can adapt the product

perfectly to the character of the interior, its proportions and function. At the same time, we can be sure that everything is done with precision and in a consistent style.

What is the significance of light in interiors in the context of this collection?

KM: Light is not only a compositional element - it is a factor that directly affects the user's well-being. Thanks to glazing, light penetrates deep into the interior, illuminating spaces and making them more friendly, dynamic and comfortable. This is also very important in the context of the biophilic trend - we want to live in places that promote balance, contact with nature and with each other.

For you as an architect, what is the greatest value of this collection?

KM: The greatest value is the freedom of design combined with the quality of the details. Steel is a system that offers great design possibilities, but also guarantees consistency and aesthetics at the highest level. For an architect, it's a comfort - we can design with flair and be confident in the end result. It's a rare combination that I really appreciate.



Konrad Motyka
Architect



Unusual doors often take you to the unusual worlds



Steel collection highlights

14 – 25

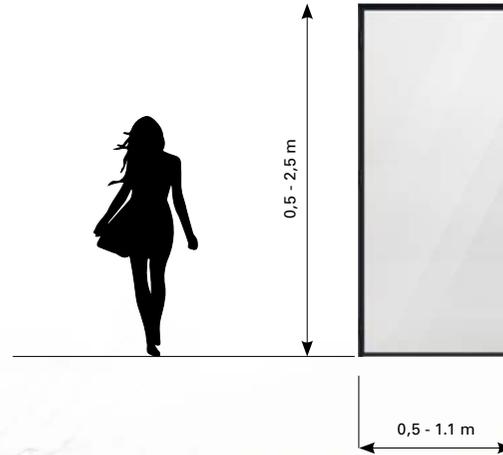
ONE COLLECTION. ENDLESS DESIGN POSSIBILITIES.

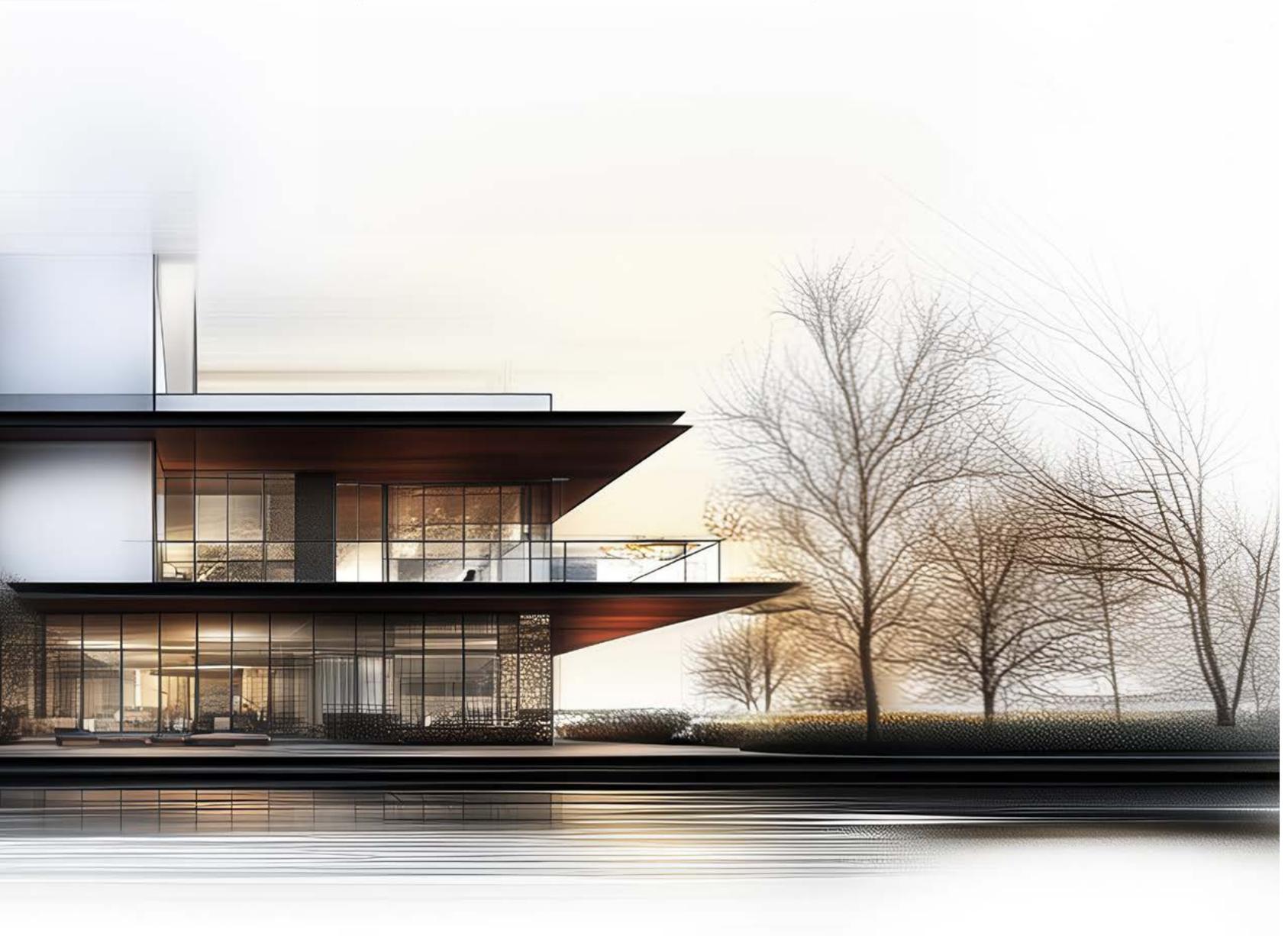
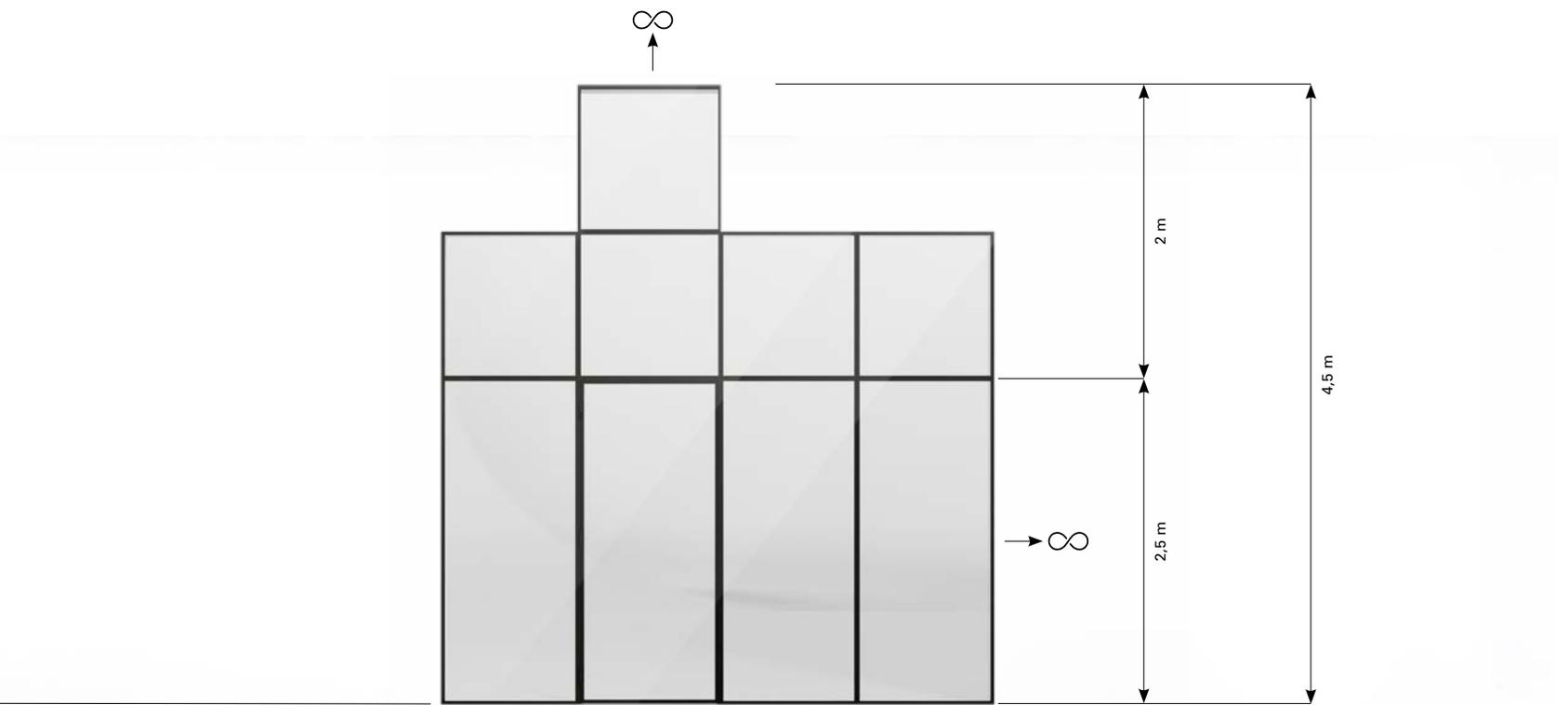
Steel Collection is more than just a door — it's a complete architectural system that empowers designers to bring their aesthetic vision to life.

Thanks to its unified design language across entrance doors, interior doors, partitions, and windows, the Steel Collection enables you to create a cohesive and refined architectural concept — from the exterior facade all the way through to the smallest interior detail. It's a guarantee of elegance, harmony, and timeless prestige — making an impression from the very first glance.

Fully customizable, made to match your vision.

This system offers exceptional flexibility. Choose your product type, dimensions, shape, muntin bars pattern, profile material and finishes, glass type — and compose a solution tailored precisely to your space. For architects, it's a powerful creative tool to design original, unified spaces. For homeowners, it's a way to express personality through unique, made-to-measure details.









MORE LIGHT.
MORE SPACE.
MORE STYLE.

Steel-framed glass doors and partitions combine visual lightness with real function.

They welcome natural daylight deep into the interior, creating a feeling of spaciousness and airiness while still defining clear zones within a space. In residential projects, they bring elegance and luminosity. In commercial spaces, they elevate the design while maintaining a strong functional layout.

One solution. Many applications. Always refined.

The versatility of the Steel Collection shines

in every context. A glass wall between the dining and living room defines zones without dividing them. In an entrance hall, it connects indoors and outdoors, offering protection without sacrificing transparency. In boutiques, matching display fronts and entrance doors form a luxurious invitation. In galleries and showrooms, minimal frames keep the focus on what matters. One concept, many expressions — where style meets functionality.

LOFT OR MINIMALISM?
DEFINE YOUR STYLE – WITHOUT COMPROMISE.



Glass doors and partitions adapt to each aesthetic — industrial, contemporary, or timeless.

Whether you're creating a bold loft interior or minimalist space, our system adjusts to your vision. Frame geometry, muntin bars, finishes — each detail gives you freedom to shape a space that reflects your style.

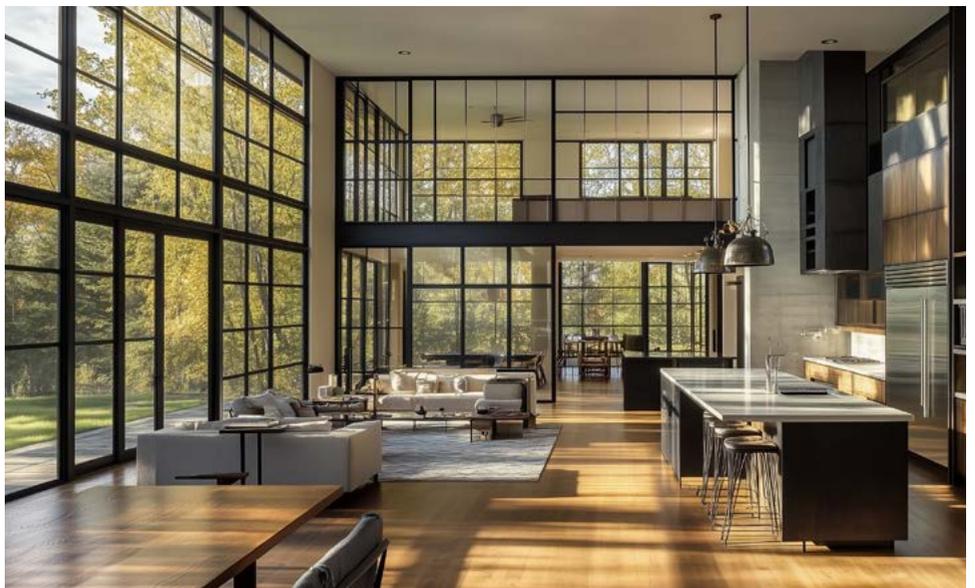
Steel precision. Brass sophistication. Unmatched refinement.

Steel profiles are sleek and delicate — with invisible welds and flawless surfaces. Brass frames add warmth and a sense of luxury. Decorative finishes techniques like liquid

metal coatings allow for striking, bespoke effects. For architects, it's a canvas for expression. For clients, it's a signature detail that makes a space truly exceptional.

Pivot glass doors — minimalist beauty with innovative function.

Thanks to their offset axis, pivot doors open in both directions for smooth, intuitive flow. Frameless design maximises the purity of the form. Perfect for spaces where every detail counts — this is where contemporary elegance meets architectural intelligence.



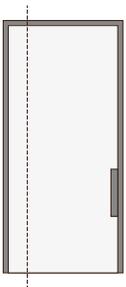
Interior

20 – 65

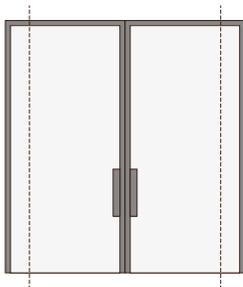


Be inspired by graphic lines
and clear windows on internal spaces

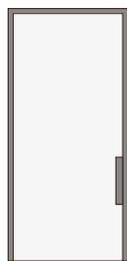
Hinged door



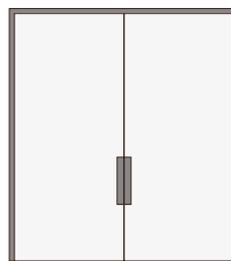
Single pivot door



Double pivot door



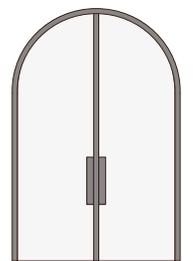
Single hinged door



Double hinged door



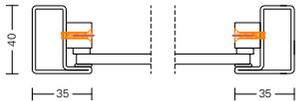
Single arched door



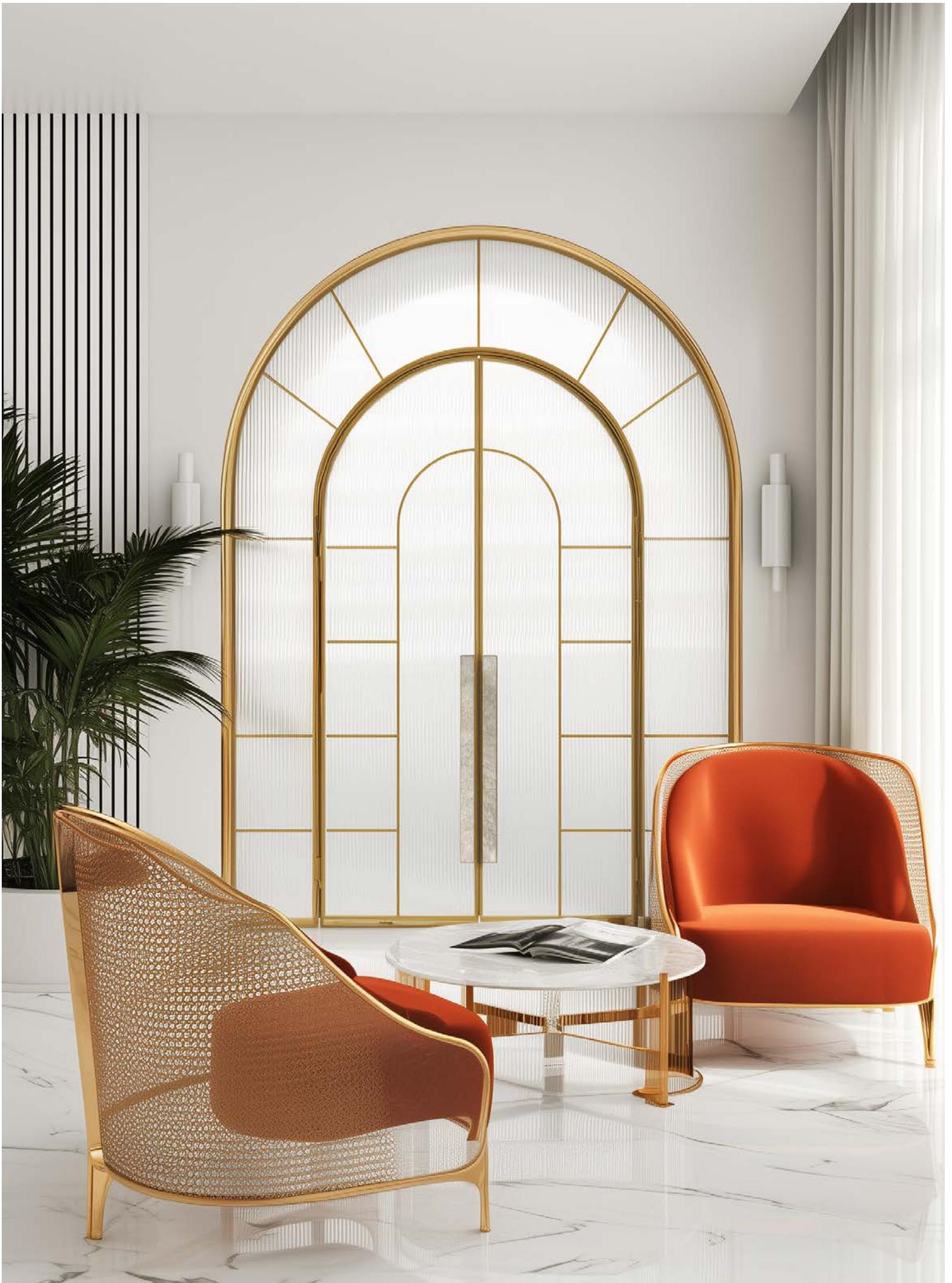
Double arched door

Single pivot door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo

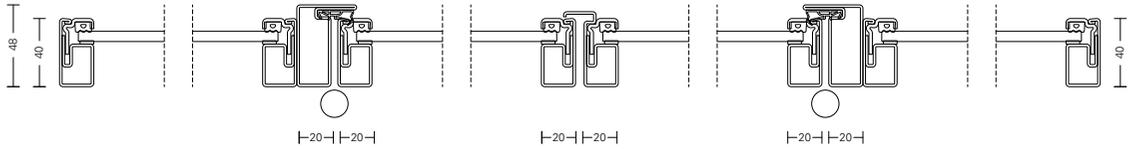






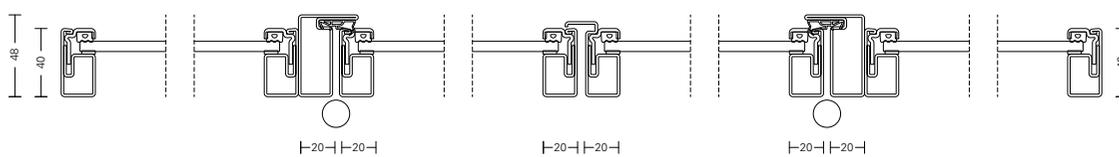
Double arched hinged door

MATERIAL Steel
FINISH Gold Sensation
GLASS Fluted
DOOR PULLS Linea



Double hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Vienna



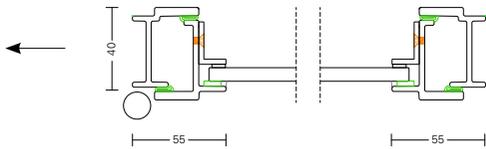


Interior - Hinged door



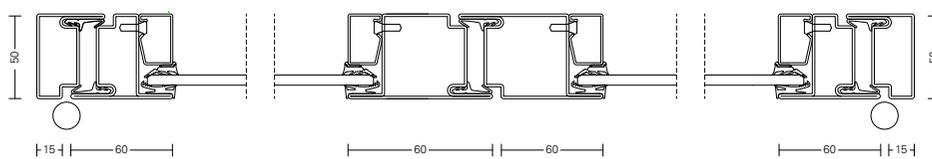
Single and double arched hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



Double hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Vienna



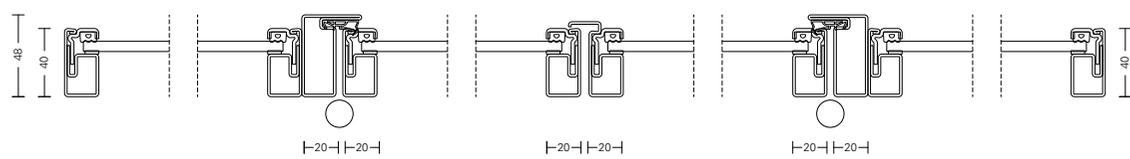


Interior - Hinged door



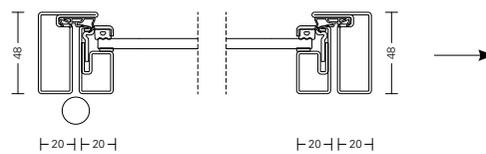
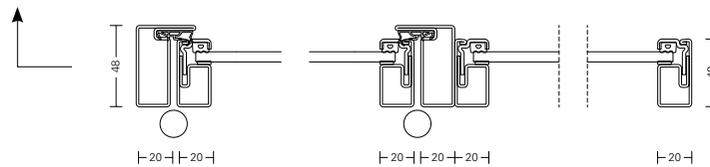
Double hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
HANDLE London



Single hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



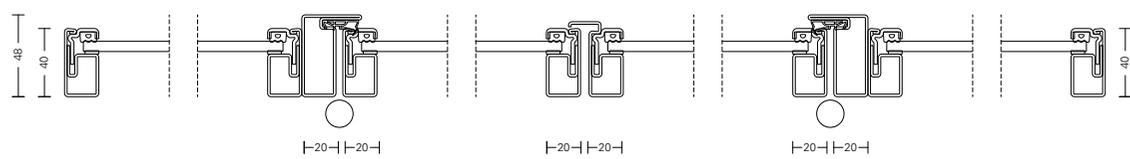


Interior - Hinged door



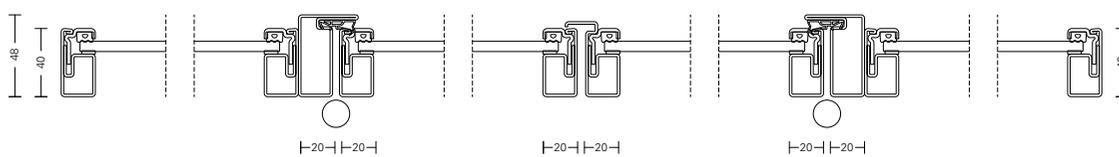
Double hinged door

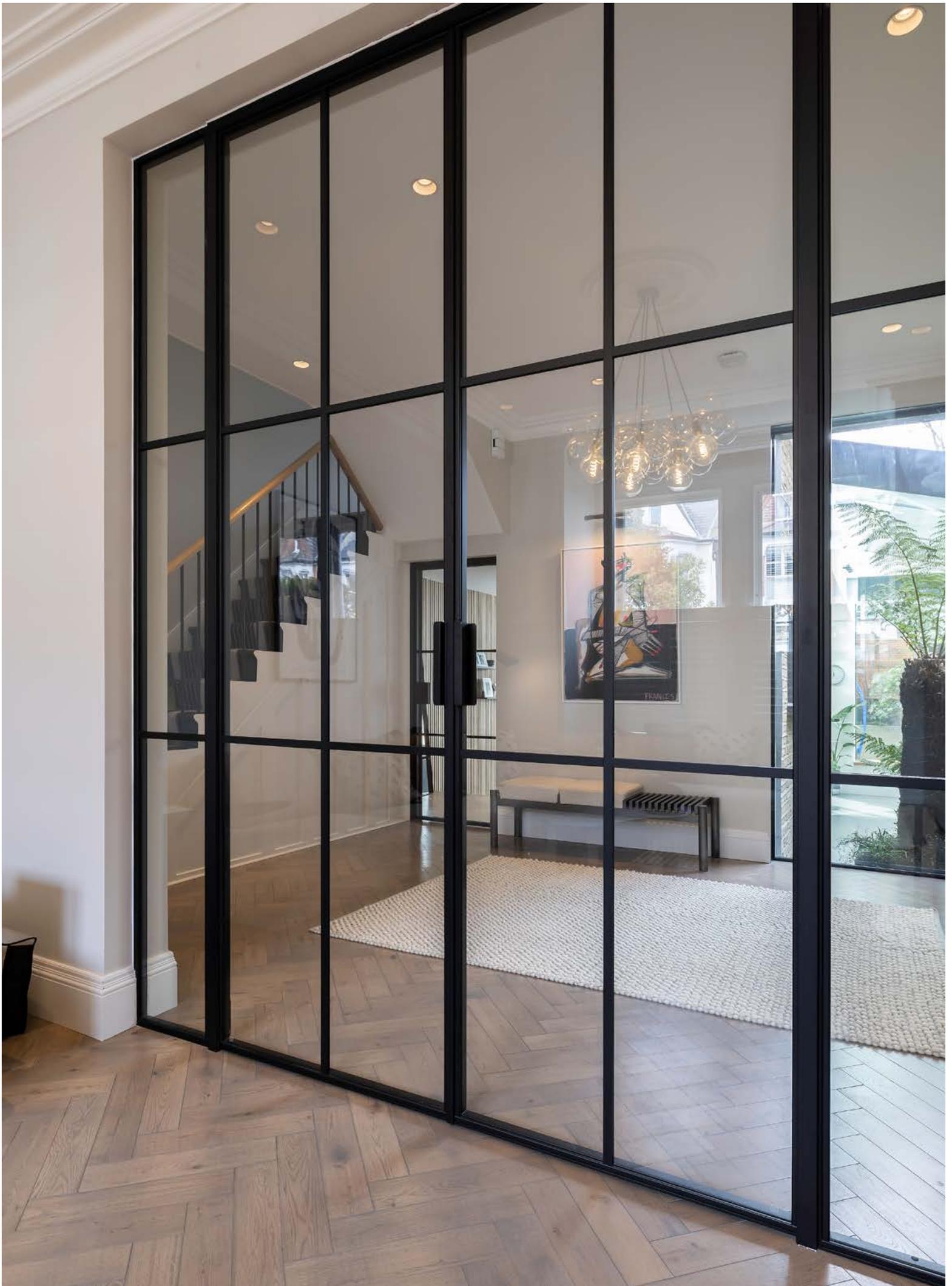
MATERIAL Steel
FINISH RAL Autumn Espresso
GLASS Transparent
HANDLE Bristol



Double hinged door

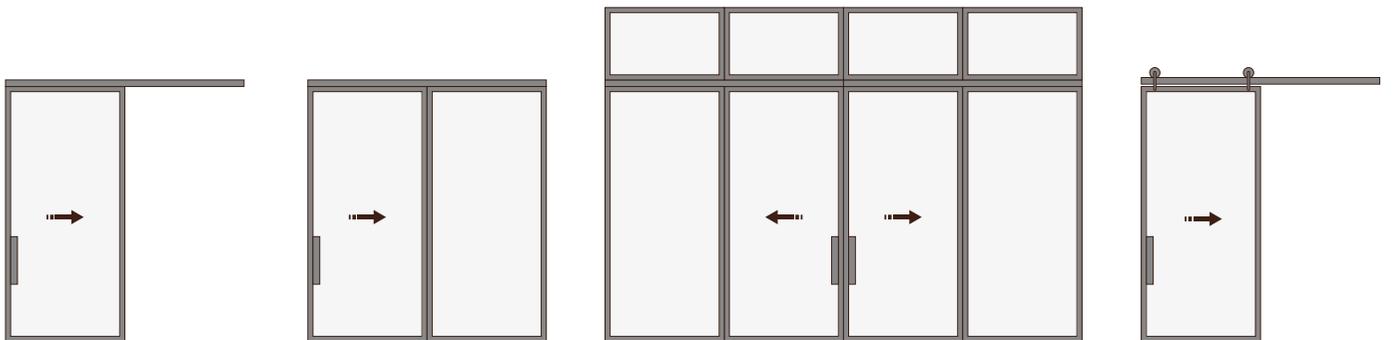
MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo





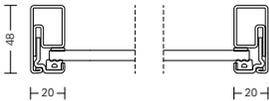
Interior - Hinged door

Slide door



Single slide door

MATERIAL Steel
FINISH RAL 9005
GLASS Fluted
DOOR PULLS Oslo



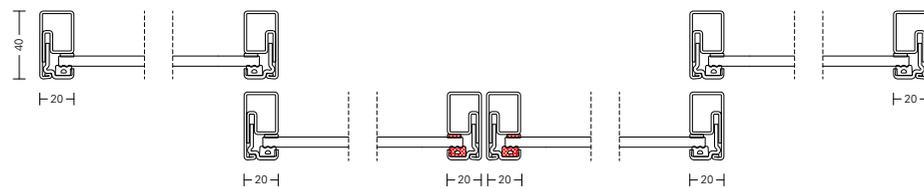


Interior - Slide door



Double slide door

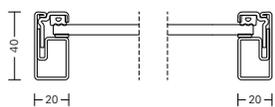
MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



Fix panel

Fix panel

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent

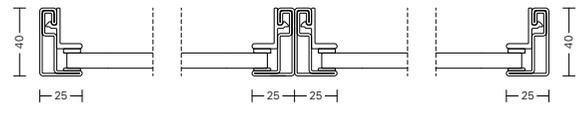


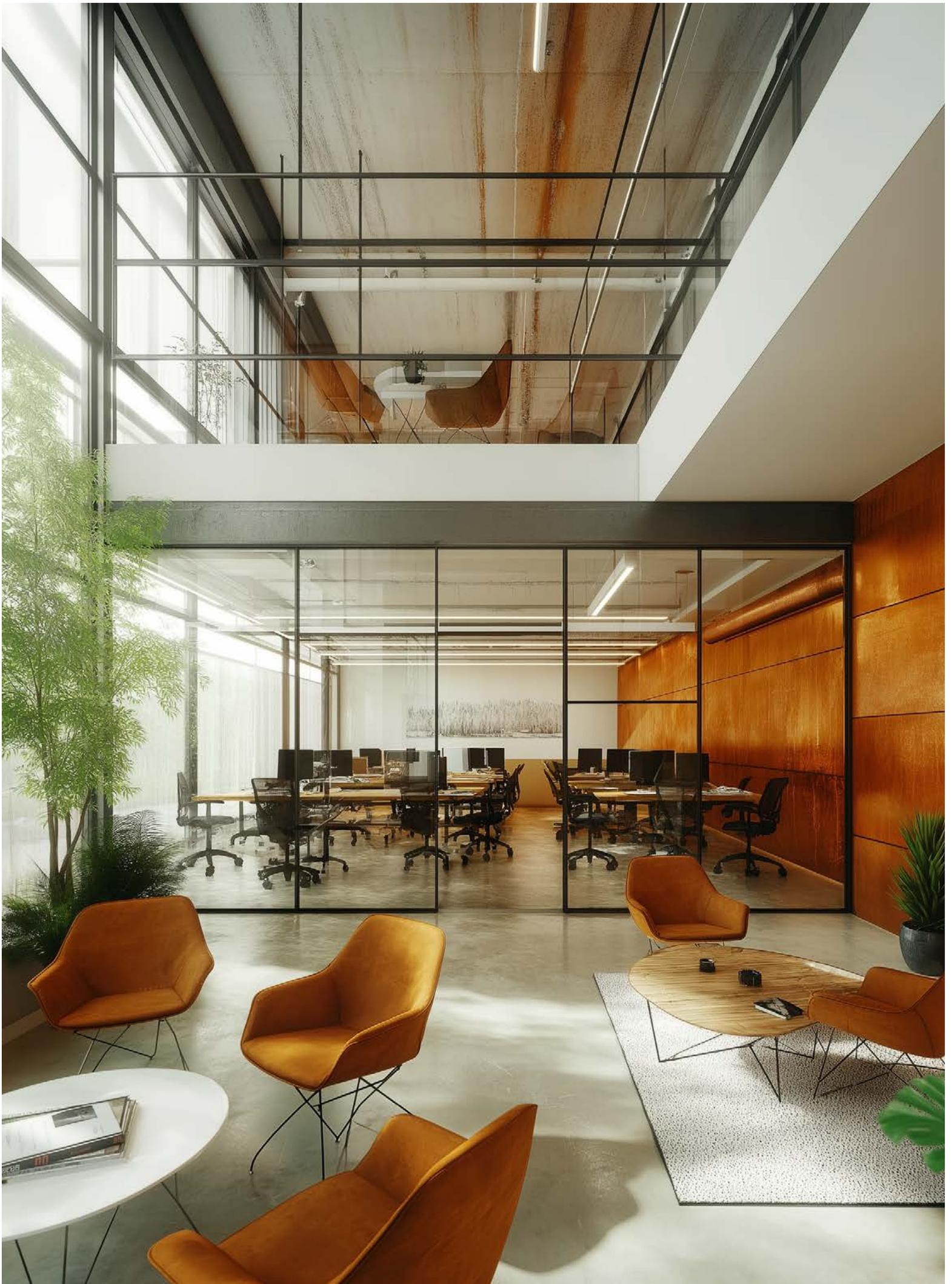


Fix panel

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent

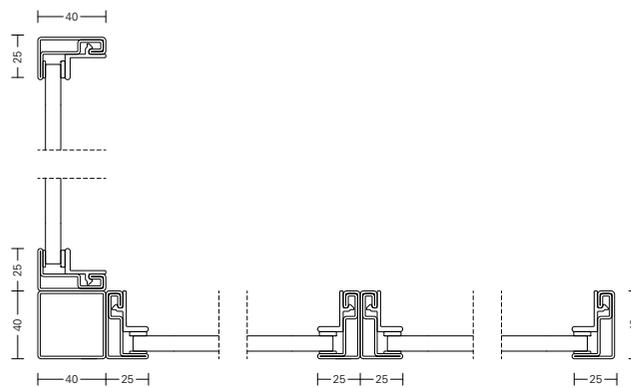






Fix panel

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent



Sound-Proofed Doors

Sound-Proofed Doors

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo







Sound-Proofed Doors

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



Fire-Rated Doors

Fire-Rated Doors

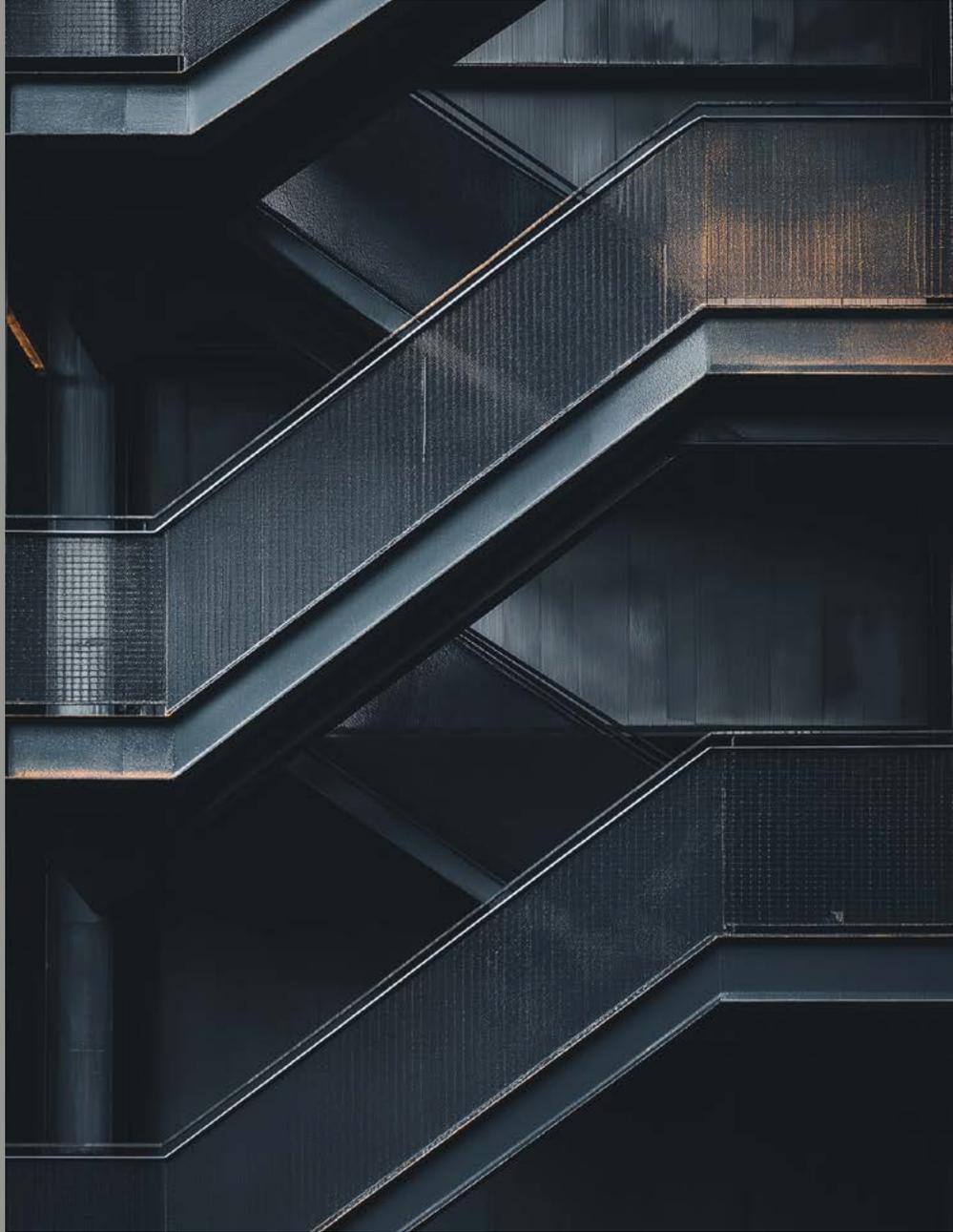
MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Vienna





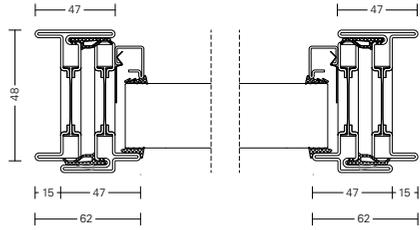
Exterior

66 – 77



Be inspired by graphic lines
and clear windows on internal spaces

Windows as part of a system - consistency without compromise

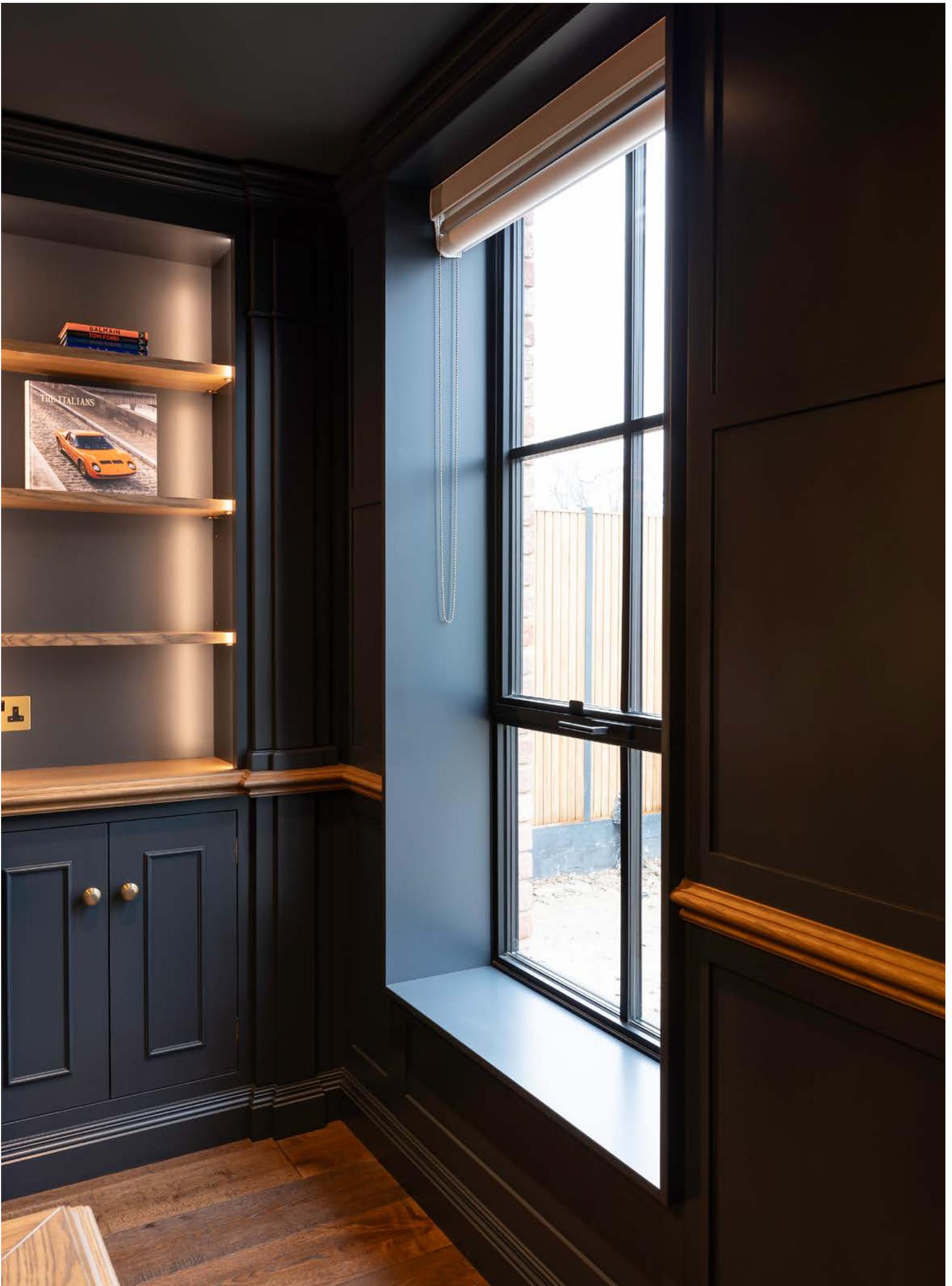














Contemporary interior and architectural design is much more than aesthetics. It is the art of composing light, space and function in a coherent and harmonious way. That's why the Steel collection doesn't stop at doors - it's a complete system that includes both interior and exterior doors, partitions and windows, creating a unified and refined whole.

Exterior doors and walls - elegance and the power of first impressions In public and commercial spaces, but also in modern homes, the entrance is more than just a point of access - it is an architectural element that welcomes, signals the character of the place and announces its atmosphere. Steel exterior doors and wall systems are well suited for this purpose, offering a combination of distinctive aesthetics, high durability and full functionality.

Steel structures combined with large expanses of glazing create a transparent barrier that protects but does not insulate. Light is allowed to enter freely and the interior is given a prestigious, modern character. An ideal solution for boutiques, galleries, showrooms or offices where first impressions count as much as functionality. The glazed entrance door in a steel frame emphasizes the prestige of the place, while allowing visual contact with the surroundings.

The system allows the creation of modular layouts that can be configured according to the needs of the project. As a result, both commercial and private investors can count on customized solutions - durable, refined and fully integrated with the rest of the space.





In the Steel collection, windows can be an integral part of the whole system. Designed with the same precision and spirit as the doors and walls, they complement the whole aesthetically and technologically. Their design is based on the same profiles, proportions and styling, so you can create a consistent, elegant layout in all areas of the building. This is particularly important in modern developments where the boundary between indoors and outdoors is blurred - steel windows emphasize aesthetic continuity, and their slim frames and high quality glazing allow as much daylight as possible into interiors.

We offer full design flexibility - windows can be fixed or opening, with different bar spac-

ing and in any size, according to the architect's needs. Importantly, all elements - windows, doors, walls - can be made in the same color palette and finish, which allows to maintain visual consistency throughout the building.

As a result, the investor does not have to look for compromises - he gets a complete, synchronized set that combines design, functionality and durability in one modern system.

The Steel system is not a single product, but a comprehensive tool for creating harmonious, bright and open spaces that promote relationships, work and relaxation. For the architect - it's freedom of design. For the user - the comfort of everyday life in a space that simply works.





INTERIOR SYSTEM

82

STYLE INSPIRATION

84

DOOR PULL

88

HANDLES

96

Technologies

240 – 259

CREATIVITY IN DESIGN

In architecture and design, details become the heart of a project, and ROKA's designs fit perfectly into this philosophy. We offer a wide range of fanlights and sidelights that can be customized to meet the individual needs and style of any entrance area. Our innovative approach to design allows us to create unique and functional solutions that harmoniously combine everyday life with individual style and blend in with the architecture of the building.



A PERFECT MATCH

Whether you prefer a modern, minimalist style or classic elegance, our variety of designs can fit into the vision of your ideal entrance. Each ROKA design is not only a functional element, but also an aesthetic one that enhances the space and creates a first impression full of style and character. Discover the possibilities of ROKA systems and create a unique entrance area that reflects your personal taste and modern approach to design.

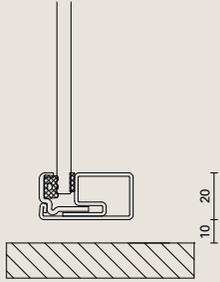




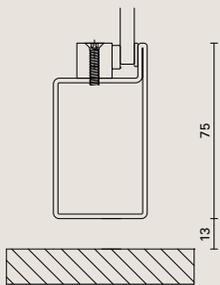
Interior system



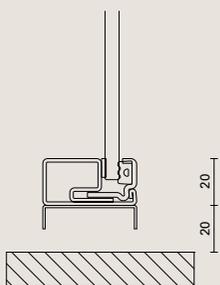
HINGED DOORS



PIVOT DOORS



SLIDING DOORS



Style Inspiration



RK 01



RK 01



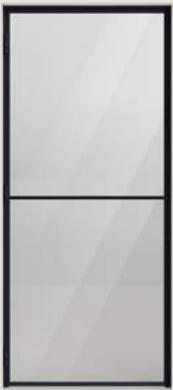
RK 01



RK 01



RK 01



RK 01



RK 01



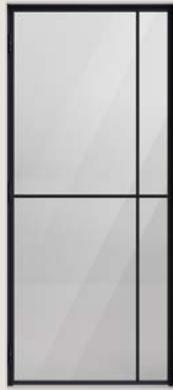
RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



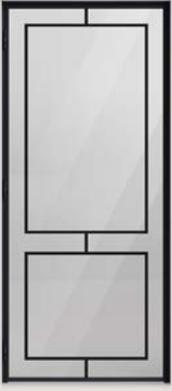
RK 01



Style Inspiration



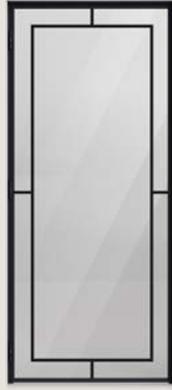
RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



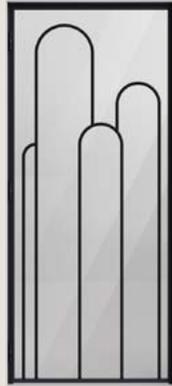
RK 01



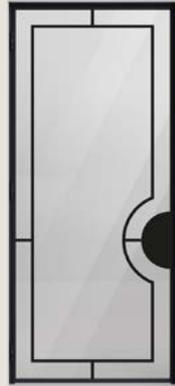
RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



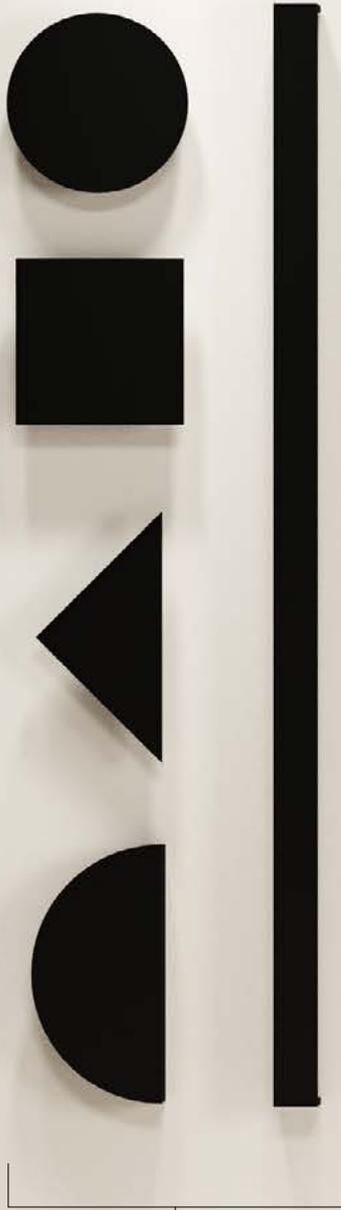
RK 01





Door Pulls

88 - 99



MATCH
SHAPE

1.

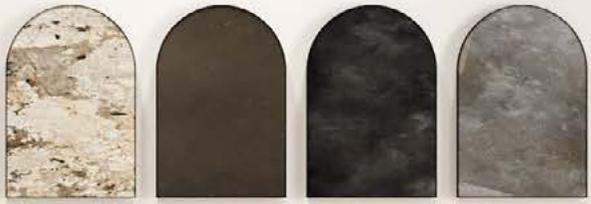
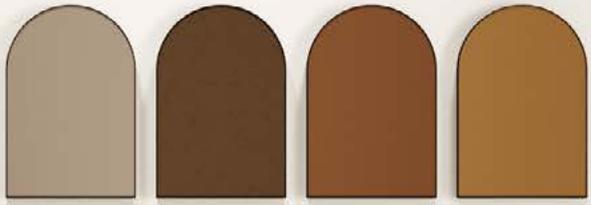
6 door pull models that you can fully customize according to your vision and needs.



MATCH
SIZE

2.

Match the size of the door pull to the model and dimensions of the door.



MATCH
MATERIAL

3.



MATCH & DESIGN

Choose the perfect finishing material, from among 140 suggestions.

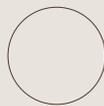
Door pulls



SOL



a
300 mm
400 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

ONDURUS



a
250 mm
300 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

TRIADA



a	b
170 mm	300 mm
220 mm	400 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

LUNA



a	b
150 mm	300 mm
200 mm	400 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.



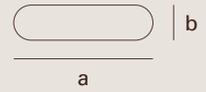
- a
- 25 mm
 - 40 mm
 - 70 mm
 - 90 mm
 - 100 mm

b
Size b depends on the door dimensions and door pattern



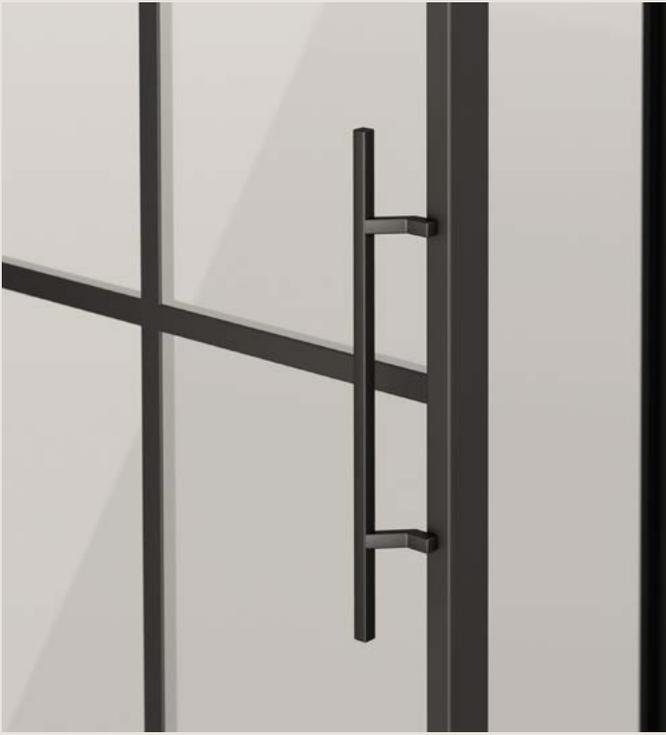
We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

- | | |
|-------|---------|
| a | b |
| 70 mm | 600 mm |
| 70 mm | 800 mm |
| 70 mm | 1000 mm |



We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

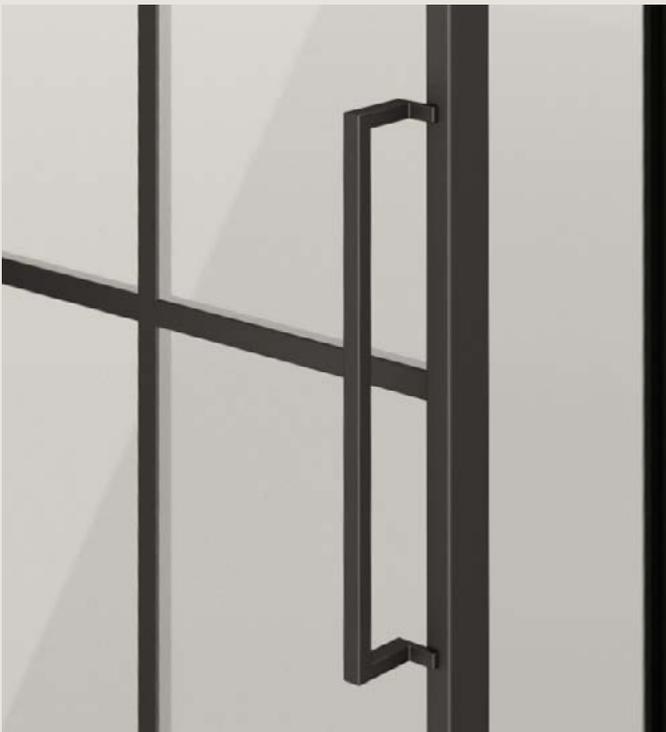
TOKYO



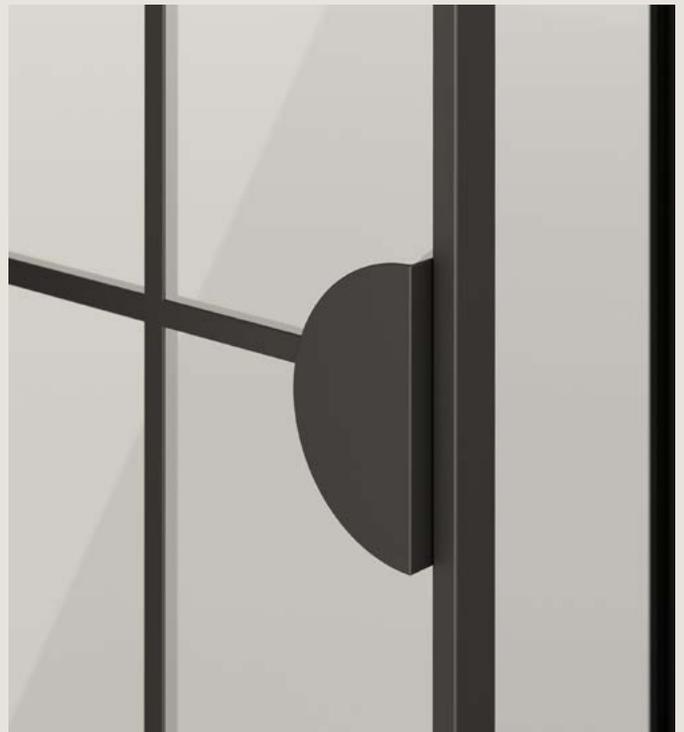
OSLO



VIENNA



LUNA



Handles



BRISTOL



Magnetic locks

NICE



Magnetic locks

LONDON



Magnetic locks

PARIS



Magnetic locks

MILAN



Options

NL - Super Nickel bright

MONACO



Options

● Bronze light patinated, waxed

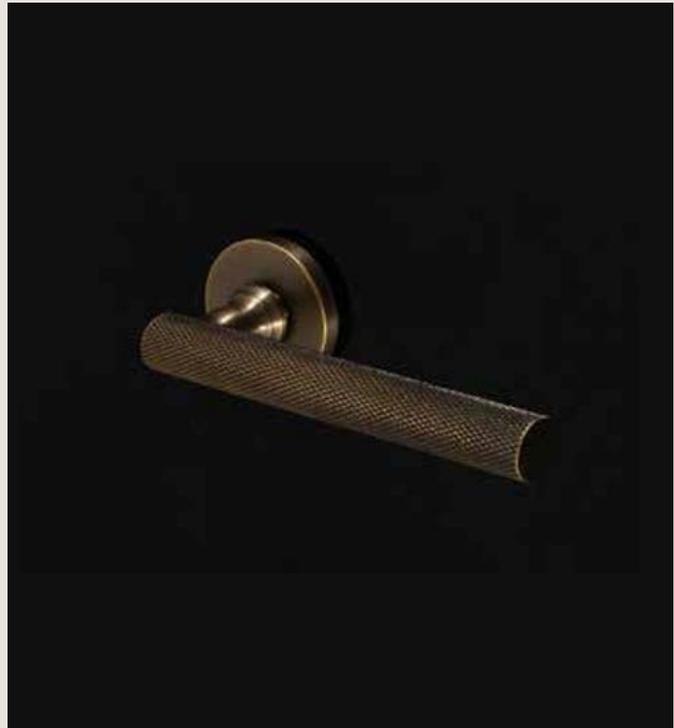
MUNICH



Options

● NL - Super Nickel bright

NICE



Options

● Bronze light patinated, waxed

MILAN



Options

NL - Super Nickel bright

MONACO



Options

● Bronze light patinated, waxed

MUNICH



Options

● NL - Super Nickel bright

NICE



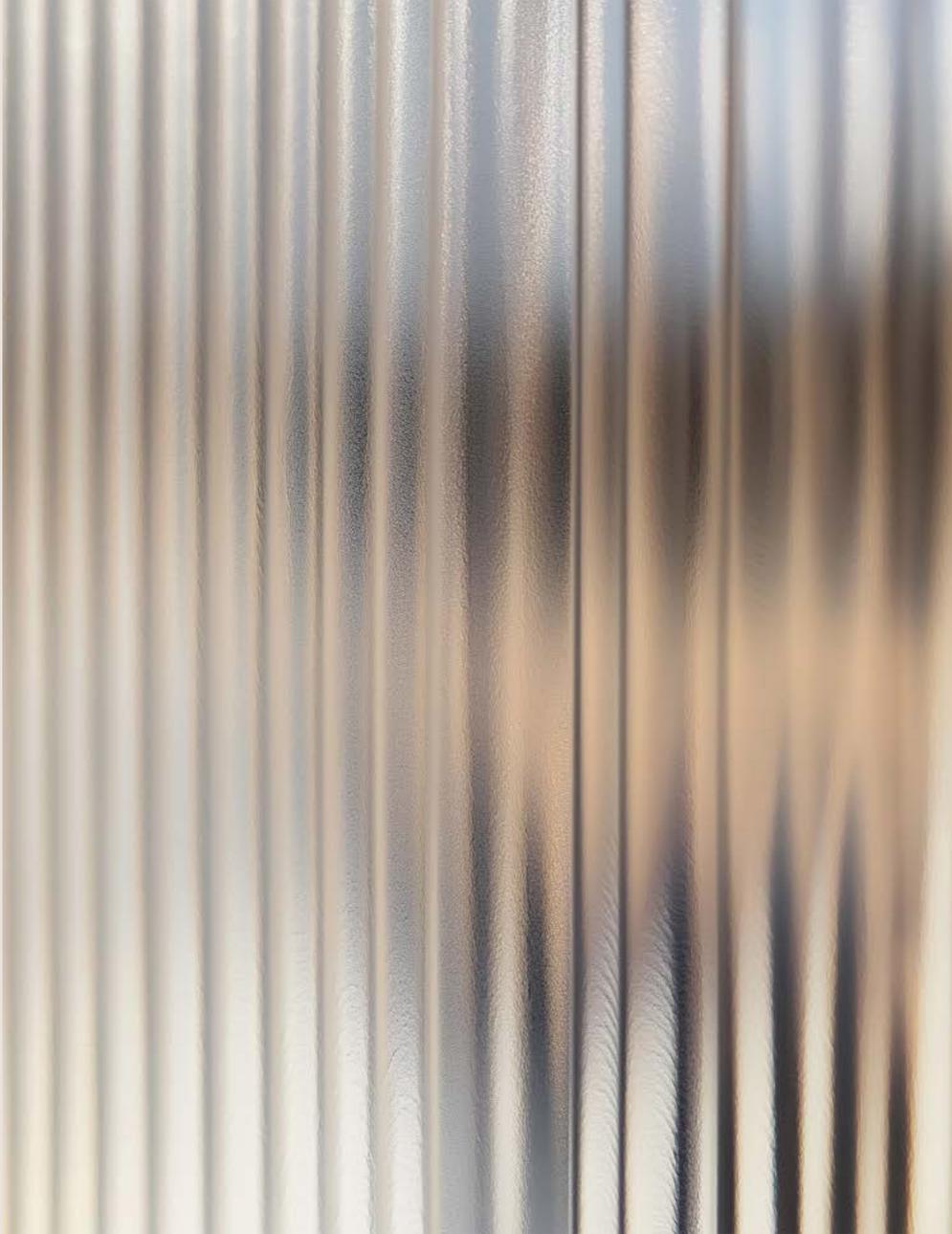
Options

● Bronze light patinated, waxed

Glass

100 - 105

Glass



GLASS TRANSPARENT



Specifications

Transparent glass

FROSTED GLASS SATINATO



Specifications

Semi-transparent glass
Matt surface

FLUTED GLASS



Specifications

Ornamental glass
Vertical grooves
High transparency of glass

BROWN FLUTED GLASS



Specifications

Ornamental glass
Vertical grooves
High transparency of glass

GREY FLUTED GLASS



Specifications

Transparent glass

MASTERCARE OBSCURE



Specifications

Semi-transparent glass
Matt surface

ANTISOL GRAPHITE



Specifications

- tinted glass
- moderate light transmission
- moderate sunlight reduction
- graphite color

ANTISOL BROWN



Specifications

- tinted glass
- moderate light transmission
- moderate sunlight reduction
- brown color

STOPSOL GRAPHITE



Specifications

- reflective coating
- moderate light transmission
- moderate sunlight reduction
- graphite color

STOPSOL BROWN



Specifications

- reflective coating
- moderate light transmission
- moderate sunlight reduction
- brown color

GLASS STEP



Specifications

- tinted glass
- very low light transmission
- high sunlight reduction
- black color

PARSOL BLACK



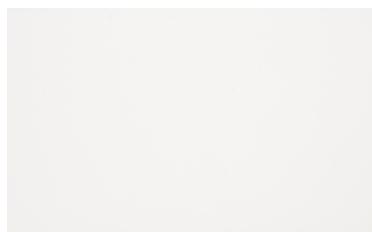
Specifications

- tinted glass
- very low light transmission
- high sunlight reduction
- black color

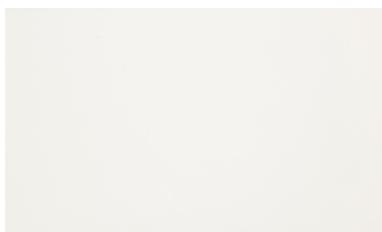


Finishes and applications

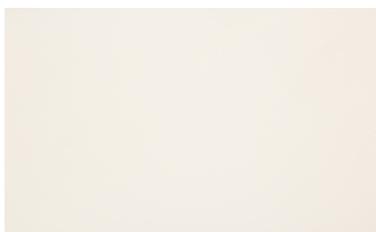
106 - 111



Pure Snow / RAL 9016



Alpine Snow / RAL 9010



Ivory Silk / RAL 9001



Urban style



Bristle Grey



Nordic Moss



Emerald Depths / RAL 5001



Royal Horizon



Crocodile Sheen



Khaki



Horn brass



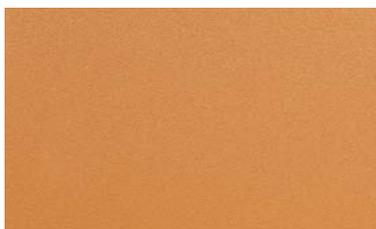
Earthen Ember



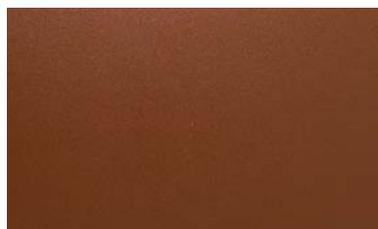
Desert Caramel



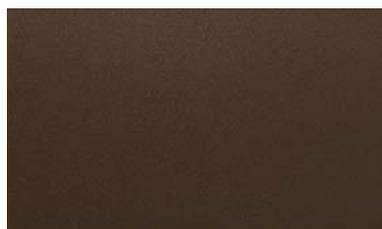
Earth



Terracota



Aged Cuprum



Aged Textured Bronze



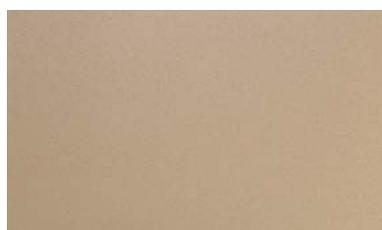
Golden Champagne



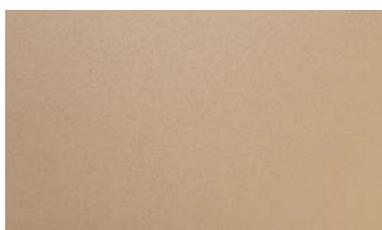
Champagne Glow



Whispering Dawn



Terra Twilight



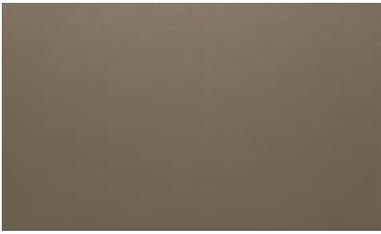
Savannah Ember



Sediment Taupe



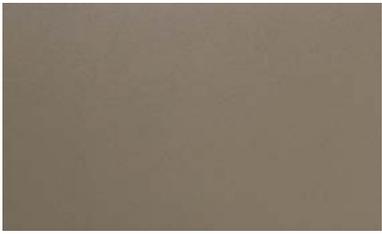
Ancient Sediment



Sable Heritage



Moonlit Rose



Slate Brown



Argent Silver



Deep Graphite / RAL 7022



Classic Bronze



Marrone



Obsidian Bronze



Golden Auburn



Rich Chestnut



Ember Copper



Autumn Espresso



Deep Deore



Navy Nightfall



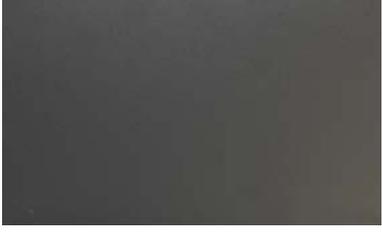
Starry Mica



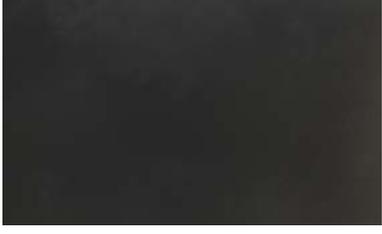
Timeless Umber



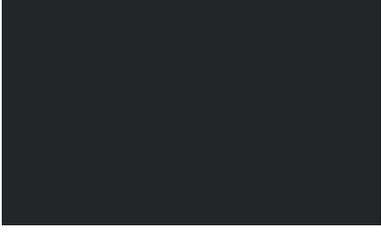
Aged Textured Bronze



Timeless Grey



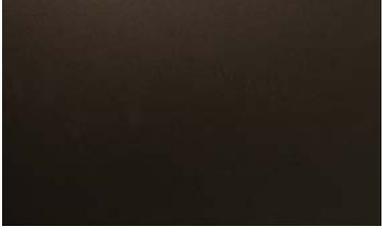
Charcoal Matte / RAL 7021



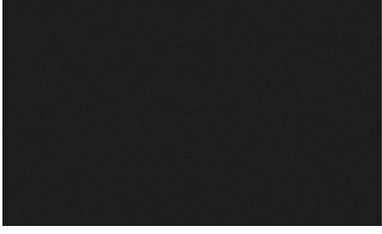
RAL 7016



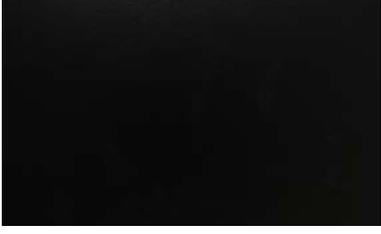
Iron Glimmer Grey



Aged Walnut



RAL 9004



Deep Midnight / RAL 9005



Blue Mountain



Brazen Elox



Silver Rose



White Champagne



Charming Copper



Gold Sensation

LIQUID METAL

EXTERIOR SYSTEM



Lancelot Bronze



Brushed Antique Bronze



Brushed Antique Copper



Brushed Antique Brass



Brushed Gold Brass



Brushed Antique Nickel Silver



Antique Brass



Satin-finished

Burnished

STEEL

EXTERIOR SYSTEM



Stainless steel - Scotch brite

Stainless steel - Blackened

Galvanised steel

Corten steel

ROKA

Headquarter & Showroom
ul. ks. Józefa Londzina 31, 43-382
Bielsko-Biała, Poland

CONTACTS
rokadoors.com

Copyright © 2025 ROKA

ROKA, in order to improve the technical and qualitative characteristics of its products, reserves the right to make any changes necessary for the functional and qualitative improvement of the production without prior notice. For any technical or dimensional details, please refer to the company's price list and any updates. Please note that the colors and materials shown in the images are indicative only. ROKA disclaims any responsibility for printing inaccuracies and/or errors related to product characteristics.

Art direction and graphic design
Studio Nuvole
ROKA Marketing & Design Department

Copy
ROKA Marketing Department

Made and printed in Poland

Version 01